

# Firelite® 20XL

### **Product Data Sheet**

### **Product Description**

An insulating lightweight concrete based on porous aggregate composition, for service up to 1230°C (2250°F) to be installed by casting application. As far as thermal conductivity and mechanical strength it lays in between Firelite 20 and Firelite 20X performances. The product is recommended for petrochemical floor and doors working lining in both radiant and convection section. It conforms to class O and P ASTM C401-91.

A separate product data sheet is available for the gunning version.

| Properties   | Firelite 20XL |
|--|---------------|
| Region of Manufacture  | Europe        |
| Bond Type  | Hydraulic     |
| Method of application  | Cast          |
| Maximum Service Temperature, °C (°F)                         | 1230 (2250)   |
| ASTM C401-91 Classification                                  | O, P          |
| Estimated weight of dry material/m³ of construction, kg (lb) | 833 (51.99)   |
| Water addition, % by weight                                  | 68            |
| Maximum grain size, mm                                       | 8             |
| Packaging in bags, kg (lb)                                   | 25 (55)       |

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#### **Product Data Sheet**



| Density, kg/m³ (pcf), ASTM C134                               |             |  |
|---|-------------|--|
| oven dried @ 110°C (230°F)                                    | 907 (56.6)  |  |
| after 5 hours firing @ 815°C (1500°F)                         | 836 (52.17) |  |
| Cold crushing strength, MPa (psi), ASTM C133                  |             |  |
| oven dried, 105°C (230°C)                                     | 2.5 (362.5) |  |
| after 5 hours firing, 815°C (1500°F)                          | 2.1 (304.5) |  |
| Permanent linear change, %, ASTM C113                         |             |  |
| after 5 hours firing, 815°C (1500°F)                          | -0.2        |  |
| after 5 hours firing, 1000°C (1832°F)                         | -0.3        |  |
| after 5 hours firing, 1100°C (2012°F)                         | -0.5        |  |
| after 5 hours firing, 1200°C (2192°F)                         | -0.6        |  |
| Thermal conductivity, W/m•K (BTU•in/hr•ft²•°F), ASTM C201/417 |             |  |
| 200°C (392°F)   | 0.15 (1.04) |  |
| 400°C (752°C)   | 0.17 (1.18) |  |
| 600°C (1112°F)  | 0.20 (1.39) |  |
| 800°C (1472°F)  | 0.22 (1.53) |  |
| Chemical composition, %                                       |             |  |
| Alumina, Al <sub>2</sub> O <sub>3</sub>                       | 40.1        |  |
| Silica, SiO <sub>2</sub>                                      | 30.4        |  |
| Calcium Oxide, CaO  | 21.0        |  |
| Ferric Oxide, Fe <sub>2</sub> O <sub>3</sub>                  | 6.2         |  |
| Titanium Oxide, TiO <sub>2</sub>                              | 1.0         |  |
| Alkali as, MgO+K <sub>2</sub> O+Na <sub>2</sub> O             | 1.2         |  |
| Ignition Loss   | 1.0         |  |

#### Storage and Shelf Life

- Should be stored in dry conditions, unopened packaging on pallets. Do not store on ground. Keep out of rain and damp conditions.
- Shelf life is of twelve months with original packaging, double shrink film and dehydrating agent provided if the monolithic is stored under these recommended conditions.

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